

Safety manual for Fisher™ 4660 High-Low Pressure Pilot for Safety Instrumented System (SIS) Solutions

When the Fisher 4660 high-low pressure pilot is used in a Safety Instrumented System (SIS) the design process should follow a safety lifecycle as described in several international standards (IEC61508, ANSI/ISA 84.01, etc.) The following must be thoroughly reviewed and implemented as part of the safety lifecycle. This is in addition to regular installation procedures and warnings listed in the latest version of the Fisher 4660 high-low pressure pilot instruction manual ([D200163X012](#)).

⚠ WARNING

This instruction manual supplement is not intended to be used as a stand-alone document. It must be used in conjunction with the following manual:

Fisher 4660 High-Low Pressure Pilot Instruction Manual ([D200163X012](#)).

Failure to use this instruction manual supplement in conjunction with above referenced manual could result in personal injury or property damage. If you have any questions regarding these instructions or need assistance in obtaining this document, contact your [Emerson sale office](#) or Local Business Partner.

A. Definitions, Acronyms and Abbreviations

1. FIT - Failure In Time (1×10^{-9} failures per hour)
2. FMEDA - Failure Modes, Effects, and Diagnostics Analysis
3. Low Demand Mode - Mode, where the demand interval for operation mode on a safety-related system is greater than twice the proof test interval.
4. PFD_{AVG} - average Probability of Failure on Demand
5. SIF - Safety Instrumented Function
6. SIL - Safety Integrity Level
7. SIS - Safety Instrumented System

B. Related Literature

1. D200163X012 - Fisher 4660 High-Low Pressure Pilot (Instruction Manual)
2. Exida FMEDA Report for Fisher 4660 High-Low Pressure Pilot - Report no. EPM 12/06-089 R001

C. Product/ System Properties

1. The product is a high-low pressure pilot that activates emergency shutdown systems. It can be used with either a single or dual set point capability to maintain full output pressure when the process is operating within the set point range.

- The fail safe state for the 4660 pressure pilot is with zero output pressure.
- The 4660 pressure pilot is a Type A device having a hardware fault tolerance of 0 (HFT = 0). The 4660 pressure pilot is limited to a Low Demand Mode of the SIS applications.
- The 4660 pressure pilot is suitable for use in application to a maximum Safety Integrity Level of 3 (SIL3).
- The failure rates for the 4660 pressure pilot are listed below. Consult the exida FMEDA report no. EPM12/06-089 R001, available from your [Emerson sale office](#) or Local Business Partner, for a detailed list of the assumptions used in the analysis.

Failure Category	Failure Rate (FIT)		
	Configurations		
	Low Trip	High Trip	High-Low Trip
Fail Safe Detected	0	0	0
Fail Safe Undetected	307	278	290
Fail Dangerous Detected	0	0	0
Fail Dangerous Undetected	115	143	139
No Effect	482	482	502

- A decrease in process pressure below the Low Set Point, or an increase in process pressure above the High Set Point trips the 4660 pressure pilot, i.e. vent the output pressure to zero.
- When the process pressure returns to a value between the Low Set Point and the High Set Point, the 4660 pressure pilot resets to full output pressure. However, full output is not instantaneous. The difference between the set point and reset to full output is the trip-to-reset zone.
- Safety Instrumented Function (SIF) design verification must be done for all components in the SIF including the 4660 high-low pressure pilot. The SIF must fulfill the requirements according to the Safety Integrity Level (SIL). Each subsystem must be checked to assure compliance with minimum hardware fault tolerance (HFT) requirements.
- When using a 4660 pressure pilot in a redundant configuration, a common cause factor of at least 5% should be included in safety integrity calculations.

D. Installation/ Configuration/ Commissioning

- The 4660 pressure pilot complies with the requirements of ATEX Group II Category 2 Gas and Dust.
- The ambient temperature limit is -59 to 71 °C (-75 to 160 °F).
- The supply pressure will be maintained within 1.4 to 4.5 bar (20 to 65 psig); too low supply pressure may not be sufficient to energize the pressure pilot properly. The supply medium must be clean, dry air that meets the requirements of ISA 7.0.01. A maximum 40 micrometer particle size in the air system is acceptable.
- Normal installation is with the 4660 pressure pilot mounted vertically and with process, supply and output connections facing downward per 4660 instruction manual.
- Preliminary to the high or low set point adjustment, make sure the bourdon tube contains no pressure, install either a pressure gauge or an optional indicator in the output pressure line, remove the cover screws and the cover, unlock the lock disk, turn the High Set knob clockwise and/or the Low Set knob counterclockwise until it has reached the travel end, and turn on supply pressure.
- Connect an external pressure source to the process pressure connection. Adjust to the desired high or low set point pressure and turn the high or low knob. The high or low set point is obtained when the output pressure of the 4660 pressure pilot has changed from full output to zero. Lock the locking disk.
- The safety function of the SIF must be tested after installation.

E. Operations, Maintenance and Decommissioning

- Personnel operating the 4660 pressure pilot and performing maintenance must be competent to do so.
- Use lock-out procedures and select the appropriate maintenance procedures as defined in instruction manual. The block-and-bleed relay assembly and some other assemblies are offered as repair kits.

3. A conservative approach is taken in estimating the service interval for the 4660 pressure pilot in Safety Instrumented Systems. For SIS applications, preventive maintenance must be performed on the 4660 pressure pilot at ten year intervals from the date of shipment. If the instrument is exposed to the upper or lower extremes of the environmental limits, the interval for the preventative maintenance may need to be reduced.
4. If air leakage is detected when the output signal is at full supply pressure or if the 4660 pressure pilot fails to trip properly, take corrective action by replacing the block-and-bleed relay or the 4660 pressure pilot. To ensure continuous improvement and accurate reliability prediction, the user must also work with their local Emerson service representative to see that all failures are reported.

F. Periodic Inspection, Test and Repair

Periodic proof testing is an effective way to reduce the PFD_{avg} of the 4660 pressure pilot as well as the valve and actuator it is connected to. Results of periodic inspections and tests should be recorded and reviewed.

⚠ WARNING

To avoid personal injury or property damage appropriate measures must be taken to ensure the safety of the process any time the SIF needs to be disabled, such as to perform a proof test or to take corrective actions.

1. Bypass the safety function and take appropriate action to avoid a false trip.
2. Interrupt or change the process signal to the 4660 pressure pilot to force the 4660 pressure pilot to the fail-safe state and confirm that the safe state was achieved and within the correct time and that the trip occurred at the proper high or low set point(s).
3. Re-store the process signal to the 4660 pressure pilot and inspect the 4660 pressure pilot for any leaks, visible damage or contamination and confirm that the normal operating state was achieved.
4. Remove the bypass and otherwise restore normal operation.
5. Repair consists of replacing the block-and-bleed relay assembly and/or any other subassemblies and/or a whole 4660 pressure pilot as necessary.

Note

To ensure corrective action, continuous improvement, and accurate reliability prediction, the user must also work with their local Emerson service representative to see that all failures are reported.

Neither Emerson, Emerson Automation Solutions, nor any of their affiliated entities assumes responsibility for the selection, use or maintenance of any product. Responsibility for proper selection, use, and maintenance of any product remains solely with the purchaser and end user.

Fisher is a mark owned by one of the companies in the Emerson Automation Solutions business unit of Emerson Electric Co. Emerson Automation Solutions, Emerson, and the Emerson logo are trademarks and service marks of Emerson Electric Co. All other marks are the property of their respective owners.

The contents of this publication are presented for informational purposes only, and while every effort has been made to ensure their accuracy, they are not to be construed as warranties or guarantees, express or implied, regarding the products or services described herein or their use or applicability. All sales are governed by our terms and conditions, which are available upon request. We reserve the right to modify or improve the designs or specifications of such products at any time without notice.

Emerson Automation Solutions
Marshalltown, Iowa 50158 USA
Sorocaba, 18087 Brazil
Cernay, 68700 France
Dubai, United Arab Emirates
Singapore 128461 Singapore

www.Fisher.com

